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Push

D5076-5

Job Sheet 186359



Part No: D5076-5

Job Qty: 2 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5076 REV.B IPP REV:A 18.11.14 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs		11/23/18	0.00	0.32	Waterjet - Flow		<i>SC 18/11/20</i>
110	QC	2 pcs		11/23/18	0.00	0.00	QC2 Waterjet-2		<i>SC 18/11/20</i>
120	QC	2 pcs		11/23/18	0.00	0.00	QC8-5		<i>38</i>
130	Brake NC	2 pcs		11/23/18	0.06	0.17	Brake NC 1		<i>SP 9-89</i>
140	QC	2 pcs		11/23/18	0.00	0.00	QC5		<i>38</i>
150	HandFinish	2 pcs		11/23/18	0.00	0.16	HandFinish1		<i>DR 18/12/18</i>
160	QC	2 pcs		11/23/18	0.00	0.00	QC7-4		<i>DEC 05 2018</i>
170	Packaging	2 pcs		11/23/18	0.00	0.00	Packaging3-2		<i>9-89</i>
180	QC21-SA	2 Ea		11/23/18	0.00	0.00	QC21		<i>DAS 21</i>

Part Op 100 - 1- Cut as per Dwg Dwg Rev: *B* Prog Rev: *B* 2- Deburr
Descriptions: 130 - C'sink holes as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.7500 sf (.375 ea)	100-Waterjet - Flow - 1	<i>5120084</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	1	230	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Suspect ☐		AGAINST DEPARTMENT/PROCESS Skid-tube Machining ☐ Cross tube Small Fab ☐ Water Jet Prod. Eng. Coord. ☐ Engineering Quality Other ☐ (42) Approval ☐ Completed By _____ / Supervisor _____ Verification _____ Coordinator approval _____			
Date : _____		Step #: _____		Part: D5076-5 Job No: 186359 Serial No/Batch: S129318 Revision: B Inspector: Exp Date: Instructions: Various STC's Date: 11/20/18 Container No: S129318 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com			
Description Work Order Deviation							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Fc ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐			
Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Dimensioned Wrong ☐ Le Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			

